



## DIGITAL MANUFACTURING PARAMETERS

### DIGITAL PRINTING

Quantity: 25 copy minimum  
Color(s): One-color through four-color  
Type: Text and insert printing

Paper Selections	Brightness	Opacity	PPI
45# Natural Offset	74	91	640
50# White Offset	94	91	500
50# Natural Offset	78	92	400
55# Natural Offset	78	92	360
60# White Offset	94	93	450
70# Gloss Coated	94	92.5	630
70# Matte Coated	94	93.5	570

### Endsheet Options

Matching text may be printed  
80# Rainbow Antique (unprinted) colors:  
Black, Red, Cafe, Navy, Sand, Maroon

### BINDING

Trim sizes: 4" x 7" through 9" x 12"  
Bulk range: minimum 1/8" papercover  
minimum 1/4" hardcover  
maximum 2.5" for both  
Bind styles: Adhesive hardcover  
Adhesive papercover

### Case Cover Choices

Arlington Onyx Vellum  
Arlington Indigo Vellum  
Arlington Charcoal Linen  
Arlington Khaki Linen  
Sierra Medium Blue  
Excel Kidskin Black  
80# Rainbow Antique Sand  
80# Rainbow Antique Black  
80# Rainbow Antique Forest  
80# Rainbow Antique Navy  
80# Rainbow Antique Red 80#  
Rainbow Antique Maroon

### Stamping Foils

General Roll Leaf Lustrofoil  
Gold B22  
Gold S145  
Gold SD 513  
Silver B5  
Platinum S7  
Metallic Red 88  
Metallic Blue 64  
Black 900  
White 100  
Red 420  
Cream 110

### Headband Colors

White	Black/White	Black/Gold
Black	Green/White	Green/Gold
	Blue/White	Blue/Gold
	Red/White	Red/Gold

### COMPONENT PRODUCTION

Color(s): One-color through four-color  
Special: Front and back printing  
available on papercovers

Component Paper stock: Papercovers – 12 point  
Preprints – 100#  
Bookjackets – 100#  
Lamination: Gloss or matte lay-flat

### ORDERING INFORMATION

Convenient web interface portal at [www.MapleShortRun.com](http://www.MapleShortRun.com)  
Full media flexibility between our offset and digital platforms via the *FlexStream* program  
Please contact your Sales Representative for additional information on digital printing