



**PRINT-ON-DEMAND PARAMETERS**

**PRINTING**

Quantity: 1-750 copies  
 Color(s): One-color or four-color Text  
 Type: and insert printing

**Paper Selections**

Stock	Brightness	PPI	Opacity
45# Natural Offset	74	640	91
50# White Offset	94	500	91
50# Natural Offset	78	400	92
55# Natural Offset	78	360	92
60# White Offset	94	450	93
70# Gloss Coated	94	630	92.5
70# Matte Coated	94	570	93.5

**Endsheet Options**

Matching text may be printed  
 80# Rainbow Antique (unprinted) colors:  
 Black, Red, Cafe, Navy, Sand, Maroon

**BINDING**

Trim sizes: 4" x 7" through 9" x 12"  
 Bulk range: Minimum 1/8" Papercover  
 Minimum 1/4" Hardcover  
 Maximum 2.5" for Both  
 Bind styles: Adhesive hardcover  
 Adhesive papercover

**Case Cover Choices**

(Blank cases, no foil or printing)

- Arlington Onyx Vellum
- Arlington Indigo Vellum
- Arlington Charcoal Linen
- Arlington Khaki Linen
- Sierra Medium Blue
- Excel Kidskin Black
- 80# Rainbow Antique Forest
- 80# Rainbow Antique Sand
- 80# Rainbow Antique Black
- 80# Rainbow Antique Navy
- 80# Rainbow Antique Red
- 80# Rainbow Antique Maroon

**Headband Colors**

White	Black/White	Black/Gold
Black	Green/White	Green/Gold
	Blue/White	Blue/Gold
	Red/White	Red/Gold

**COMPONENT PRODUCTION**

Color(s): One-color through four-color

Preprinted Cases, Papercovers, and Dust Jackets  
 Lamination: Gloss or matte lay-flat

To place an order, go to [www.MapleOnDemand.com](http://www.MapleOnDemand.com)