



OVERALL PARAMETERS

OFFSET and INKJET PRINTING

	Stock Specifications			Order Quantity Information	
	Weight	PPI	Roll/Sheet Size Range	Minimum	Special: Web, Inkjet, or Sheetfed
Web	35 – 70#	320 – 800	20-1/2" – 33" rolls	1000 - 1C	Minimum bind-only quantity is
Sheetfed	40 – 80#	296 – 700	28" x 42" – 53" x 77"	250	250 copies; 100 on split bind
Inkjet	40 – 60#	360 – 600	25"	250	orders
Inline Sheeter	40 – 80#	296 – 700	42" x 77"		
Offline Sheeter	45 – 70#	296 – 700	35" – 60"		

Note: Eight full rolls required for offline sheeting

BINDING

	Web Trim Size Range	Sheetfed Trim Size Range
Smyth-Sewn: Hardcover and Papercover (only available as Offset)	5" x 7-11/16" – 8-1/8" x 9-1/4"	4-1/4" x 6-1/4" – 9-1/2" x 12"
Notch: Hardcover and Papercover	5" x 7-11/16" – 8-1/8" x 9-1/4"	4-1/4" x 6-1/4" – 9-1/2" x 12"
Adhesive: Papercover	4-7/8" x 7-11/16" – 8" x 9-1/4"	4-1/4" x 6-1/4" – 9-3/8" x 12"
Square Book Range Notch/Adhesive	7-11/16" x 7-11/16" – 8-1/8" x 8-1/8"	6-1/4" x 6-1/4" – 9-1/4" x 9-1/4"
Special: Two-up Books	Not Available	4-1/2" x 6-1/2" – 6-1/2" x 8-3/4"

Additional Information

Papercovers with flaps are available
 Oblong books cannot be produced
 Ribbon markers are available

Inkjet Trim Size Range

5" x 7" - 6-1/8" x 9 1/4"

Notch or Adhesive Hardcover and Adhesive Papercover

Bulk Specifications

Number of signatures is subject to bulk specifications within a 3–38 range
 Bulk range for papercovers is 1/4" – 2"; if no spine type, minimum is 3/16"
 Hardcover minimum bulk is 5/16" with headbands and 1/4" without
 Notch/adhesive hardcover maximum bulk is 2"; smyth-sewn is 2-3/8"

DIGITAL PRINTING

Text and Insert Printing

Quantity: 25+ copies
 One-color or four-color
 Convenient web interface
 Easy transition from offset media

Book Binding

Trim sizes: 4" x 7" – 9" x 12"
 Bulk range: 1/8" – 2.5"
 Adhesive hardcover and papercover
 Robust material selection

Component Printing

Jackets, preprints and papercovers
 Lamination: Layflat nylon or polypropylene gloss or scuff-resistant matte finish

DISTRIBUTION SERVICES

Warehousing and Fulfillment

Racked storage
 Pick-and-pack services
 Bulk and drop shipping
 Advance shipping notification (ASN)

Selected Special Services

Individual cartoning
 Kitting and assembly
 Returns and rework processing
 DVD/CD duplication

Print-on-Demand

Quantity range: 1 – 750
 One-color through four-color
 Automated inventory replenishment
 Convenient web interface