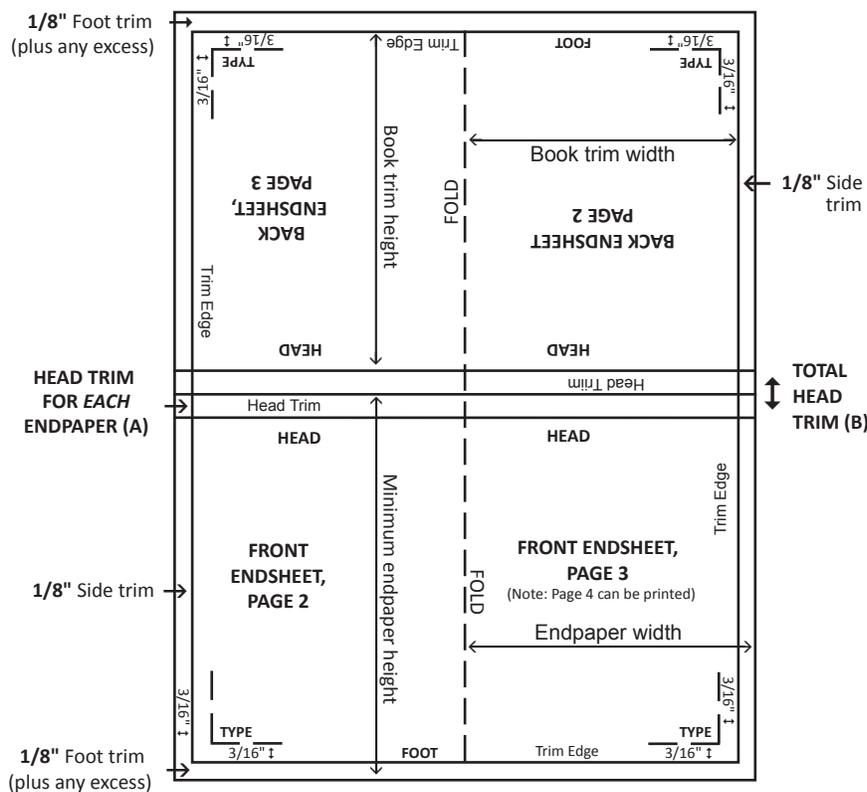




LAYOUT SPECIFICATIONS FOR PRINTED ENDSHEETS

Please confirm with your Customer Service Representative the press type of your title before using this imposition sheet. Variations by press type are noted below. Note: Small web books have a height of 8-1/2 inches or less. Larger web titles have a trim height exceeding 8-1/2 inches.



Based upon the press type confirmed for your title, follow these dimensions:

Minimum head trim for each endsheet printed one-up (A)

- Sheetfed – 1/8"
- Web, small – 3/4"
- Web, large – 3/16"

Minimum double head trim if ends are printed two-up (B)

- Sheetfed – 1/4"
- Web, small – 1-1/2"
- Web, large – 3/8"

Overall web minimum signature length

- One-up – 10"
- Two-up – 20"

- Use this layout for two-up printing of endpapers, one set each for the front and back. Lay the endpapers out head-to-head with the required internal margin to maintain the minimum head trim per endpaper. Be sure that the pair of endpapers are centered and laid out squarely on the sheet. Provide at least a 1/8" trim area at foot and side, and place excess stock at the foot.
- If imposing four sets of endpapers per sheet, follow the same layout but confirm that the 1/8" side trim is provided for each endpaper for a total of 1/4".
- Please note that web signatures must meet or exceed the length requirements noted above.
- Allow a minimum 3/16" margin between type and trim edges unless bleeds are planned. If bleeds are used, be sure to extend them fully into the trim areas.